

# 63700 - 63712 Klucel®, Hydropropylcellulose

63700 Klucel® E

63706 Klucel® G

63710 Klucel® M

63712 Klucel® H

**CAS Number:** 9004-64-2

**CAS Name:** Cellulose, 2-hydroxypropyl ether

Klucel® hydropropylcellulose (HPC) is a non ionic water-soluble cellulose ether with a versatile combination of properties. It combines organic solvent solubility, thermo plasticity, and surface activity with the thickening and stabilizing properties of other water-soluble cellulose polymers.

Klucel is a white powder with no odor or taste. It is available in various chain lengths, which means different viscosity.

#### **Properties and Uses**

Klucel® is soluble in many polar organic solvents and in water below 38°C, but is insoluble in water above 45°C. Klucel® is highly surface-active, with low surface and interfacial tensions of solutions.

In films and coatings, Klucel<sup>®</sup> is heat-sealable, and it is extremely flexible without plasticizers.

The versatility of Klucel<sup>®</sup> is apparent in a wide variety of pharmaceutical applications, including tablet coatings, controlled-release products, encapsulation, tablet binding and as a suspension aid.

A solution in non-aqueous/denatured ethyl alcohol enables a water spot-free gluing of wall-paper or stabilization of paints.

# Viscosity Specification of Klucel®, Brookfield LVF at 25°C, mPas

Type	Concentration in Water by weight			Molecular Weight
	1 %	2 %	10 %	
Н	1275 - 3500	30000	-	1150000
M	-	3500 - 7500	-	850000
G	-	150 – 400	-	370000
Е	-	7	250 - 800	80000

Type	Concentration in Anhydrous Alcohol by weight		
	1 %	2 %	10 %
Н	1000 - 4000	-	-
M	-	3000 - 6500	-
G	-	75 – 400	-
Е	-	-	150 - 700



# Typical Properties of Klucel®

#### Polymer as-is

Appearance	off-white, tasteless powder	
Bulk density, g/ml	0.5	
Softening temperature, °C	100 - 150	
Burnout temperature in N <sub>2</sub> or O <sub>2</sub> , °C	450 - 500	
Solutions in water		
a 'a	1 0 1 0	

Specific gravity, 2% solution at 30°C	1.010
Refractive index, 2% solution	1.337
Surface tension, 0.1% conc., N/m	0.0436
Interfacial tension, 0.1% in water vs. refined mineral oil, N/m	0.0125
Bulking value in solution, 1/kg	0.334

Product	Viscosity in mPas	Soluble in
63700 Klucel® E	7 thin	water, ethanol, acetone, etc.
63706 Klucel® G	300 medium	cold water, polar solvents
63710 Klucel® M	5000 thick	cold water, polar solvents
63712 Klucel® H	30000 extra thick	cold water, polar solvents

#### **Regulatory Status**

Klucel® is used in drug products as an inert ingredient. The Klucel® Pharm grades meet the specifications of the current edition of the European Pharmacopoeia, the National Formulary and the Japanese Pharmacopoeia.

## Packaging and Storage

Klucel® is a non-perishable powder. It is recommended to use the product in rotation on a first-in first-out basis. The product should be stored under dry and clean conditions in its original packing and away from heat. The product is hygroscopic. The packaging is selected in a way to avoid ingress of moisture, but the water content of the packed product will/may increase if not stored dry.

### **Product Safety**

According to EC legislation on dangerous substances and preparations these products are not hazardous. We do not have food quality conditions for packaging; therefore these products are not suitable as food additives.